



Engineered Wood Floor

Chestnut Coffee  
Caramel Cappuccino

Technical Data Sheet



Technical Data

General Technical Specification

Product Details

<b>Specie:</b>	Oak
<b>Structure:</b>	Multi-ply, with eucalyptus mixed plywood
<b>Strips:</b>	1 strip
<b>Thickness:</b>	14mm total thickness, 3.0mm top-layer
<b>Width:</b>	190mm width
<b>Length:</b>	1860mm
<b>Grade:</b>	Nature Grade
<b>Joints:</b>	Unilin and Valinge
<b>Moisture Content:</b>	7-9%

Glue and Coating:

We use various coating brands and finishes, per clients' requirements. We work closely with Treffert Coating-[www.treffert.com](http://www.treffert.com)(UV lacquered);WOCA-[www.wocadenmark.com](http://www.wocadenmark.com)( UV oiled) and OSMO oiled([www.osmo.com](http://www.osmo.com)) wax oil

Dynea or Casco glue which meet European E1 standards


Tolerance on dimensions

**Length**(+/-)1mm,**Width**(+/-)0.1mm,**Thickness**(+/-)0.2mm,**Gap** 0.2mm,**Height different** 0.15mm

<b>Cup warping concave:</b>	Chord $\leq 0.18\%$ of plank's width
<b>Cup warping convex:</b>	Chord $\leq 0.22\%$ of plank's width
<b>Bow warping concave:</b>	Irrespective of grading
	1. T&G with top-layer $\leq 1\text{mm}$ ; Chord $\leq 0.8\%$ of plank's length
	2. T&G with top-layer $> 1\text{mm}$ ; Chord $\leq 0.5\%$ of plank's length
	3. Glue less system with top-layer $> 1\text{mm}$ ; Chord $\leq 0.5\%$ of plank's length
<b>Bow warping convex:</b>	Irrespective of grading
	1. T&G with top-layer $\leq 1\text{mm}$ ; Chord $\leq 1\%$ of plank's length
	2. T&G with top-layer $> 1\text{mm}$ ; Chord $\leq 0.8\%$ of plank's length
	3. Glue less system with top-layer $> 1\text{mm}$ ; Chord $\leq 0.5\%$ of plank's length

Packaging

Moisture and impact resistant

Pcs/Carton:	6 pcs		2.1204m <sup>2</sup>
Weight/Carton:	About 20.8kg		
Client's details can be printed on cartons			

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